

# PROGROUT SPEED 530

Cement Based High Strength Fast Setting Grout Mortar

## **GENERAL INFORMATION:**

It is a cement based, high strength, fast setting, non-shrinking, flowable polymer modified grout mortar.

# **FEATURES:**

It sets fast.

It saves fluid, time and labor.

Easy to apply.

Does not shrink shrinkage crack.

Wear resistance is high.

It protects the steel reinforcement against corrosion.

#### **PRODUCT INFORMATION:**

Chemical Base Cement-Based Appearance / Color Powder / Gray

#### **PERFORMANCE:**

(23°C, 50% RH)

Hollow Unit Volume Mass of Fresh Mortar  $1350 \pm 200 \text{ kg/m}^3$  TS EN 1015-6

Compressive Strength 28 days  $\geq$  55 N/mm<sup>2</sup> TS EN 1015-11 Flexural Strength 28 days  $\geq$  8 N/mm<sup>2</sup> TS EN 1015-11 Capillary Water Absorption  $\leq$  0.5 gr TS EN 1015-18

Application thickness 10mm - 75mm

These values have been obtained as a result of laboratory tests carried out in our company and are valid for the performance of the finished applications at the end of the full drying period. Since the temperature and humidity values in the construction site environment and the application surfaces and areas will vary, the values may change.

# **USAGE AREAS:**

Fixing steel columns to the foundation

In the assembly of machine foundations

Installation, repair and upgrade of manhole beds

In concrete repair

In fixing turbines in RES power plants

In the repair of concrete floors exposed to traffic

In the assembly of prefabricated concrete structural elements

Repair of paving stones

It is used for repairing cracks on concrete floors and filling gaps.

DEKOSTAR San. ve Tic. Ltd. Şti Karahıdır Mah. Yolu Üzeri No.:78 Gürsu - BURSA / TÜRKİYE Tel: (+90) 516 168 61 01 / 850 888 61 00 www.barskimya.com info@barskimya.com



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## **APPLICATION INSTRUCTIONS:**

Surface; It should be cured, dry and solid. It must be cleaned of residues such as oil, grease, dirt, paint, salt vomit that will prevent adhesion. The surface must be roughened. If there is rust on the metal reinforcement, it should be removed. The formwork must be firmly fixed. The tightness should be checked with the water filling process. If the application will be made on old concrete, the surface must be moistened before application. Concrete must be saturated with water. Puddles should be avoided.

Slowly pour 25 kg of PROGROUT SPEED onto 3-4 liters of water and mix with the help of a low-speed mixer until no lumps remain. Since it will set quickly, it should be applied immediately.

# **Application Equipment:**

Hand Mixer Steel Trowel Iron Bar

A mold is made at the place where casting will be made. The formwork should be mounted in such a way as to prevent water leaks. The mold must be filled on one side without interruption, thus preventing the formation of air inside the mold. Air bubbles that may form prevent the surface contact and weaken the adherence. The mortar prepared due to its rapid setting should be applied without waiting. The mortar is set by bottling with an iron rod. Due to the expansion feature of the product, it is recommended to complete the process within 3-5 minutes at the most in order to benefit from it at the highest level. Expired mortar should be disposed of.

#### **LIMITATIONS:**

Please obey to the application instructions to obtain optimum quality. The application should be done between +5 C and +30 C. It should not be applied in hot, rainy and windy weather. It should not be applied on surfaces where there is a danger of frost. The product should be protected from rain, water, frost and adverse external factors until it cures (28 days).

#### **CONSUMPTION:**

1.5-2 kg/m<sup>2</sup> (for 1 mm layer thickness)

#### **PACKAGING:**

In 25 kg kraft bag, (64 pieces per pallet, 1600 kg)



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## **SHELF LIFE:**

It is 1 year from the date of production in its original packaging in dry and non-humid (temperature between +5 C and +25 C) environments. The lid of the containers should be tightly closed when not in use. It should be kept away from moisture.

# **STORAGE CONDITIONS:**

It should be stored in its unopened original package, in a moisture-free, dry and cool (temperature between +5 C and +25 C) environment. It should not be left under direct sunlight.

#### **SECURITY:**

Since it is cement based, do not breathe the dust, use a mask. Avoid contact with skin and eyes. Use protective gloves, goggles and clothing. In case of eye contact, seek medical advice immediately. Keep out of reach of children. In case of skin contact, wash with plenty of water and soap. Do not swallow. For detailed information and recommendations, please refer to the Safety Data Sheet.

DEKOSTAR San.ve Tic.Ltd. Şti. is not responsible for any application errors that may occur if the product is used for purposes other than its intended use or if the above-mentioned application conditions and recommendations are not followed. Dekostar reserves the right to change its products. Users should consider the latest edition of the Technical Data Sheet of the relevant product.